

Date: Friday, 09/05/2008 1:45:24 PM
User: Julie Lecocq

Process Sheet

| | | | |
|------------------------------------|---|---------------------------|--------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | BUSHING |
| Job Number : | 39153 | | |
| Estimate Number : | 10173 | | |
| P.O. Number : | | Part Number : | D2537 |
| This Issue : | 09/05/2008 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D2537 REV A1 |
| First Issue : | / / | Project Number : | N/A |
| Previous Run : | 37605 | Drawing Revision : | A1 |
| | Type : | Material : | |
| | MACHINED PARTS | Due Date : | 23/05/2008 |
| Written By : | | Qty: | 150 Um: Each |
| Checked & Approved By : | JLD 08-509 | | |
| Comment : | Est D 05.01.31 Material change on Step 2 KJ/JLM | | |

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304R500

0.500" 304 SS roundbar



Comment: Qty.: 0.1203 f(s)/Unit Total : 6.0165 f(s)

M106 353 x 23

Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)

Batch: M105 261 x 115 pcs

J.F. mmf 08/05/15

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Machine as per Folio FA273

2-Deburr and Tumble

J.F. mmf 08/05/15

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. mmf 08/05/15

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SS 08/05/18

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST36

AS 08/05/20 x 138

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Date: Friday, 09/05/2008 1:45:24 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 39153

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/2008

Job Completion



MF 08-0520

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

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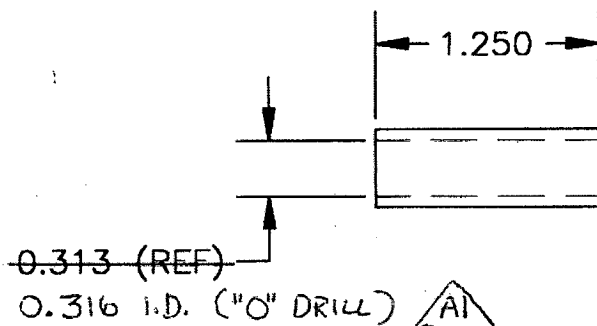
NOTE: Date & initial all entries

DART



| | | | |
|-----------------|-------------------------------|--|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| B WILLIAMS | B WILLIAMS | DRAWING NO. | REV. A |
| CHECKED M.M. | APPROVED B.W. | D2537 | SHEET 1 OF 1 |
| DATE | TITLE | | SCALE |
| 96:05:15 | BUSHING | | 1:1 |
| AI | 02.08.30 UP 4 0.316 WAS 0.313 | | |

RELEASED
96/07/26 BW



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

KE 29.09.02 SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 39153

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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